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#20 DECORATIVE LIGHTING  
IN ARCHITECTURE  
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HIDEKI YOSHIMOTO

OUTDOOR LIGHTING

REDWOODS TREETWALK

Terra Madre  
Puglia, Italy

Combining wine production, leisure and work, Valentina Passalacqua's home sees the surrounding landscape as the dominant influence and force in her stunning villa's design.

The philosophy of bio dynamics (used for producing wine), linked to the idea of care and respect to the land, environmental sustainability, and the recovery and promotion of the territory, were all key considerations in the building's design. Built in the middle of vast vineyards, and adjacent to the operational heart of the company and the cellar, Terra Madre is an experimental residential project. Comprised of wood, with a low environmental impact, it is respectful of nature and at the same

time works as a viewing point for the vast landscape.

Opening the door to this house, you are immediately immersed into an alternation between indoors and out. From the windows you can see the green hills of the Gargano, the fields of the Tavoliere, the family stone quarries of Apricena; and on the horizon the eye captures the Vulture with the Dauni mountains.

Every room preserves and reconstructs the landscape, designed to resemble Puglia. Outside, the garden takes on its own design 'Starry Night', where Ex Moon outdoor lamps by In-es.artdesign are featured in various sizes (35, 50, 70 and 120cm). At night, thanks to the porch and large windows of

the living area, the indoor space becomes one with the outdoor garden. The nighttime sky brings to life lamps that resemble the moon, including in-es.artdesign's Luna pendant, which interacts with the three Ex Moon lamps that light up the stone wall by the pool.

It is the philosophy of bio dynamics adopted in the making of Valentina's wine that inspires this project. This is why the territory is accompanied by views of the cosmos, with the Moon, which is the director of agricultural rhythms and nature, and is the dominant element in the pool area. Using the words of Valentina herself: "It is a villa, designed between earth and sky." [www.in-es.com](http://www.in-es.com)

